

## **ACOUSTIC CONTROL SYSTEMS**

# Ultrasonic piezoelectric transducer S5280 1.8A60D18CS DATA SHEET

#### Main technical specifications

Transducer type: Contact angle beam single

Nominal frequency: 1.8 MHz Nominal beam angle: 60° Nominal echo pulse duration:  $3.5 \mu s$ Nominal relative band width: 50 % Nominal sensitivity: -60 dB Piezoelement diameter: 18 mm Nominal piezoelement capacity:  $3500\pm50~\text{pF}$ Connector type: LEMO 00.250

Operation temperature range: from -20 to +50  $^{\circ}$ C Dimensions:  $24 \times 27 \times 23 \text{ mm}$ 

Weight: 40 g





#### Measurement conditions and used equipment

Excitation: Rectangular pulse with amplitude 20 V and duration 200 ns, equal to half-period of nominal frequency

oscillations.

**Reciever:** Amplifier with 0.01-15 MHz bandwidth and 400  $\Omega$  input impedance. Effective noise level, normalized to

the amplifier input level, is less than 20  $\mu$ V.

**Damping resistor:** 100  $\Omega$  (connected in parallel to the transducer).

**Cable:** Single LEMO-LEMO with wave resistance 50  $\Omega$  and 1.2 m length.

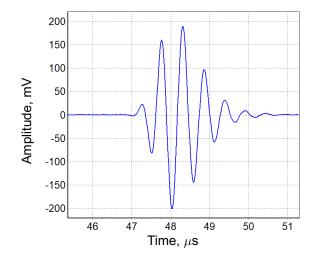
Samples: 1. Calibration block CO-3 from the set of ultrasonic calibration blocks 55724, serial number 190212;

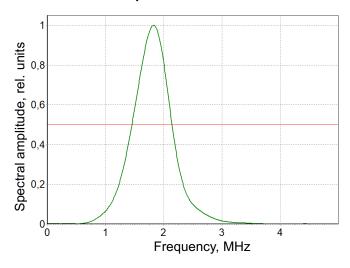
2. Calibration block CO-2 from the set of ultrasonic calibration blocks 55724, serial number 190212;

3. Standard sample CO-1M of steel 20, ultrasonic shear wave velocity 3226 m/s.

#### Measurement results

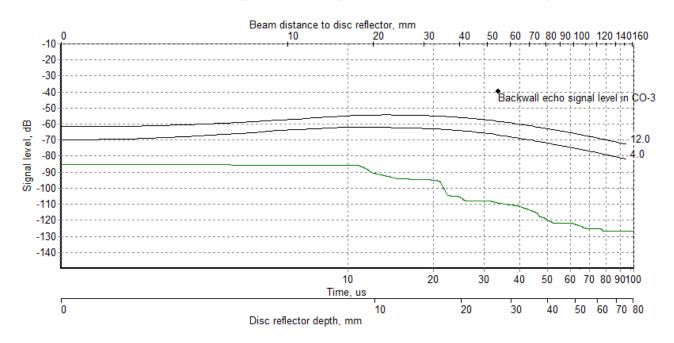
#### Echo pulse for 50 mm thickness and its spectrum





### Reverberation-noise characteristics (RNC) of the tranducer without acoustic load and DGS diagram for flat bottomed reflectors with area 1, 3 and 10 mm<sup>2</sup>

The level of 0 dB corresponds to the amplitude of the transducer excitation pulse.



#### Calculated parameters and acceptance results

Parameter	Value	Tolerance	Result
Work frequency (Mean of border spectrum frequencies) , MHz	1.8	1.4 – 2.2	+
Beam angle in steel , $^{\circ}$	60.5	58.5 – 61.5	+
Echo pulse duration (at -20 dB level from maximum) , $\mu$ s	2.22	<= 3.5	+
Relative spectrum bandwidth (at -6 dB level) , %	37	30 – 70	+
Sensitivity (bottom echo pulse and excitation pulse amplitudes' ratio), dB	-40	>= -60	+
Sensitivity margin above the RNC in the time interval 2 - 50 $\mu$ s according to DGS for reflector area of 1 mm $^2$ , dB	56	>= 25	+
Echo pulse amplitude, mV	205	_	
Transducer offset, mm	21	_	
Delay, μs	14.3	_	
Spectrum maximum frequency, MHz	1.8	_	
Lower spectrum frequency (at -6 dB level) , MHz	1.5	_	
Upper spectrum frequency (at -6 dB level) , MHz	2.1	_	
Spectrum bandwidth (at -6 dB level) , MHz	0.7	_	