# **ACOUSTIC CONTROL SYSTEMS**

### Ultrasonic piezoelectric transducer D1471 DATA SHEET

#### Main technical specifications

Transducer type
Nominal frequency
Nominal echo pulse duration
Nominal relative band width
Nominal sensitivity
Piezoelement diameter
Coordinating inductance
Nominal piezoelement capacity
Connector type
Operation temperature range
Dimensions
Weight

contact straight beam double 4 MHz 0,8  $\mu$ s 40 % minus 60 dB 12 mm absent 1500  $\pm$  150 pF 2 x LEMO 00.250 from minus 30 to plus 50 °C 36  $\times$  24 mm 58 g

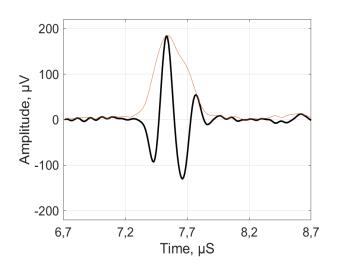


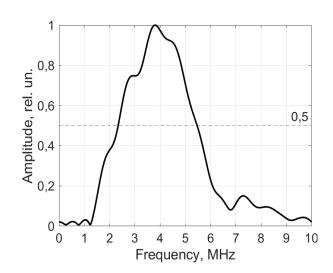
#### Measurement conditions and used equipment

ExcitationRectangular pulse with amplitude 20 V and duration 50 ns, equal to half-period of nominal frequency oscillations.ReceiverAmplifier with 0,01-15,00 MHz bandwidth and 3,6 kΩ input impedance. Effective noise level, normalized to the amplifier input level, is less than 20 µV. Signals are pre-cleaned from low-frequency components using a digital bandpass filter with a bandwidth from 1 to 14 MHz.Damping resistor200 Ω (connected in parallel to the transducer).		
	Excitation	
	Receiver	level, normalized to the amplifier input level, is less than 20 $\mu$ V. Signals are pre-cleaned from low-frequency components using a digital bandpass filter with a bandwidth from 1 to
		200 $\Omega$ (connected in parallel to the transducer).
	Cable	Double LEMO-LEMO with wave resistance 50 $\Omega$ and 3 m length.
	Calibration blocks	Standard parallel-sided steel samples, ultrasonic longitudinal wave velocity 5910 m/s, with thickness 0,7; 1,0; 1,5; 2,5; 10,0; 20,0; 30,0; 50,0; 100,0 mm.

#### **Measurement results**

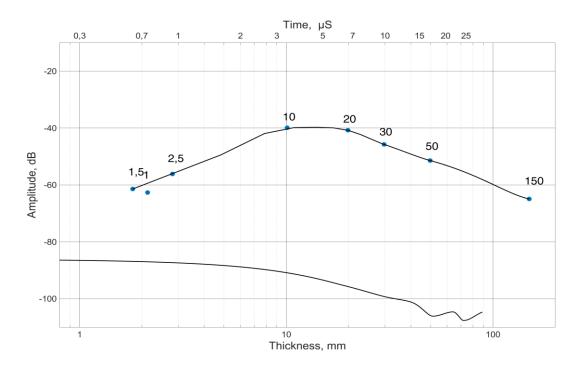
#### Backwall echo pulse for 20 mm thickness and its spectrum





## Reverberation noise characteristics (RNC) for the transducer without acoustic load and the curve of backwall echo signal level for steel samples of different

The level of 0 dB corresponds to the excitation pulse amplitude. The time and thickness axes are marked minus the ultrasound delay time in the prisms.



#### Calculated parameters and acceptance results

Parameters	Value	Tolerance	Result
Work frequency (mean of border spectrum frequencies), MHz	3,9	from 3,2 to 4,8 MHz	+
Echo pulse duration (at minus 20 dB level from maximum), μs	0,51	less than 0,8 µs	+
Relative spectrum bandwidth (at minus 6 dB level), %	80,0	more than 40%	+
<b>Sensitivity</b> (bottom echo pulse and excitation pulse amplitudes' ratio), <b>dB</b>	41,0	less than 60 dB	+
Difference between amplitude and RSH on a sample 20 mm thick	55,0	more than 26	+
Echo pulse amplitude, mV	185,0	_	
Spectrum maximum frequency, MHz	3,8	_	
Spectrum bandwidth (at minus 6 dB level), MHz	3,1	-	
Lower spectrum frequency (at minus 6 dB level), MHz	2,4	-	
Upper spectrum frequency (at minus 6 dB level), MHz	5,5	-	
Delay, µs	2,0	-	